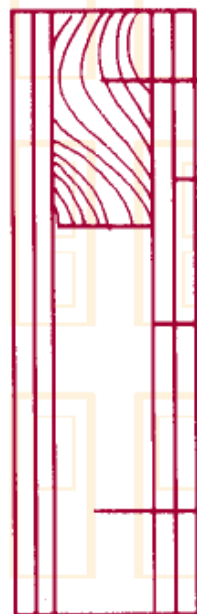
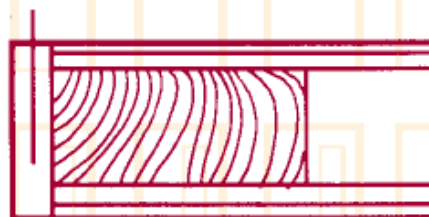


series 10 security doors



Illustrations are not to scale

10mm HW edge lips



63 x 30mm
stiles & rails

4mm facings

3mm anti-vandal laminate

30mm high
density flaxboard

product sheet PDS 10

The Series 10 security and anti-vandal doors are designed for use in areas where security is of paramount importance.

These doors can be supplied with facings of highly vandal resistant decorative laminate, which are manufactured to order in virtually any colour in the BS4800 colour range. Have been impact tested to BS5544 - anti-bandit material resistant to manual attack. The anti-vandal/bandit laminate can also be built into the core of the door and covered with any of the available veneers or faced with plywood to receive paint or stain.

Specification: SD doors with built in anti bandit laminate*

Stiles, top and bottom rails of kiln dried softwood 10-12% moisture content; core of high density flaxboard with 3mm anti-vandal laminate bonded to each face of the flaxboard and framing. Doors faced with 4mm veneered chipboard facing external grade plywood.

Kiln dried hard wood lippings fixed by none melt glueing to both long edges; lippings to top and bottom as required. Thickness 44mm.

TOLERANCE ± 2 mm.

Average weight 30kg/m².

Please note if a built in multiple locking system is specified. Some changes to core construction may be required.

Specification: SDF doors with decorative facings.

Stiles, top and bottom rails of kiln dried softwood 10-12% moisture content; core of high density flaxboard with 4mm anti-vandal laminate bonded to each face of the flaxboard and framing. Kiln dried hardwood lippings faced by none melt glueing to both top and bottom as required.

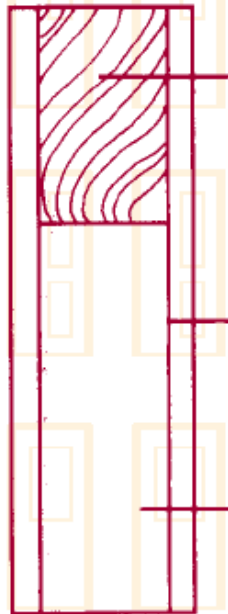
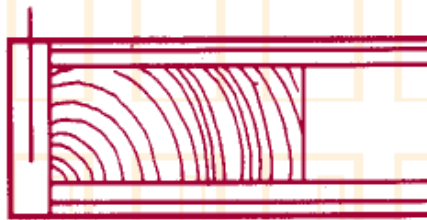
Thickness 44mm.

TOLERANCE ± 2 mm.

Average weight 30kg/m².

Illustrations are not to scale

10mm HW edge lips



63 x 26mm
stiles & rails

4mm facings

4mm anti-vandal laminate

36mm high
density flaxboard

Locking Systems

Noberne Series 10 doors can be factory fitted with most of the built in multiple locking systems which are available. Alternatively, doors can be supplied ready to receive surface mounted locking systems. We shall be pleased to discuss your specific requirements.

DD 171 Mechanical Performance Standard

We have evidence for heavy duty performance of Series 1 and Series 3 doors in softwood frames.

Acoustics

These designs are capable of 29dB Rw acoustic performance on single leaf, single action configurations with appropriate acoustic seals.

Availability

Noberne Series 10 doors are available in a large range of sizes to suit customer requirements.

Fire rating

We have indicative BS476:Part 20 Test Data for 45 minutes on this construction.

Noberne Doors Limited

Lupton Street, Hunslet
Leeds LS10 2QP

T 0113 277 8577

F 0113 277 2049

